



D2896-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA
WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
PART IS SYMMETRIC ABOUT CENTERLINE
FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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A4	CP	04.05.14	CORRECT CHAMFER	CA COPY ISSUED
A3	CP	02.11.20	ADD MASKING NOTE	
A2	CP	02.06.04	ADD DIMS, CHANGE RAD	
A1		01.11.13	CHANGED CHAMFER	CP
A		01.10.19	NEW ISSUE	
DESIGN	CP	DRAWN BY	CP	
CHECKED	CP	APPROVED	CP	
DATE	01.10.19	TITLE	SUPPORT	
DART AEROSPACE LTD.				
HAWKESBURY, ONTARIO, CANADA				
DRAWING NO. D2896				REV. A
				SHEET 1 OF 1
				SCALE
				1:2